

Steel strap packaging

Coil winding

Signode strapping is produced in two basic coil windings:

Mill wound

The strapping is oscillated uniformly and tightly across the 2-1/2" (63.5 mm) width of the coil.

Ribbon wound

Each layer is wound directly over the one below it so that the width of the strapping is the width of the coil.



Ribbon wound skid



Mill wound skid



Mill wound

Ribbon wound

Standard multi-coil skids

Twelve mill wound coils make up a standard skid. The number of ribbon wound coils will vary depending on the width of the strapping.

Large coils

1-1/4" x 0.031" (31.8 x 0.79 mm) painted and waxed Magnus is available in a 480 pound coil. Other Apex Plus or Magnus sizes can be produced in 450 pound or larger coils on a special manufacture basis. Contact your Signode sales representative for details.